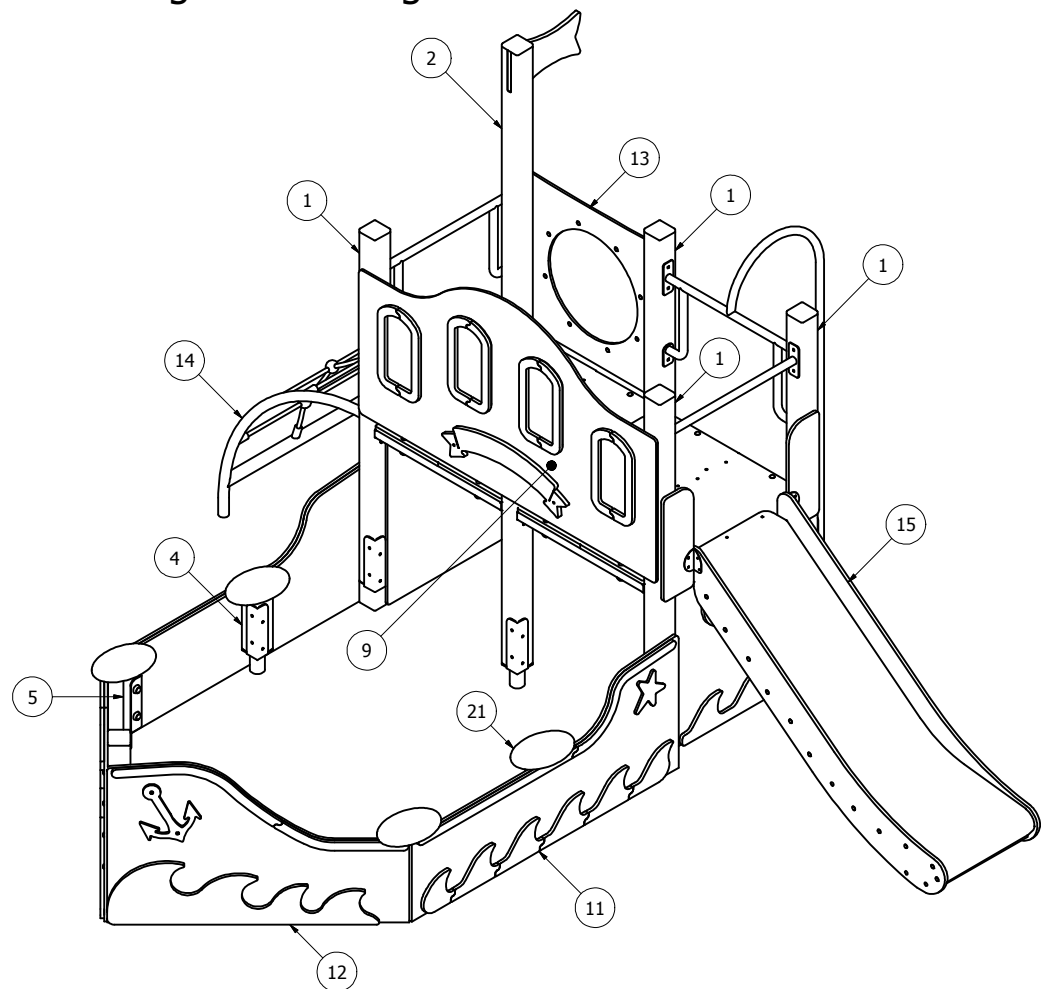
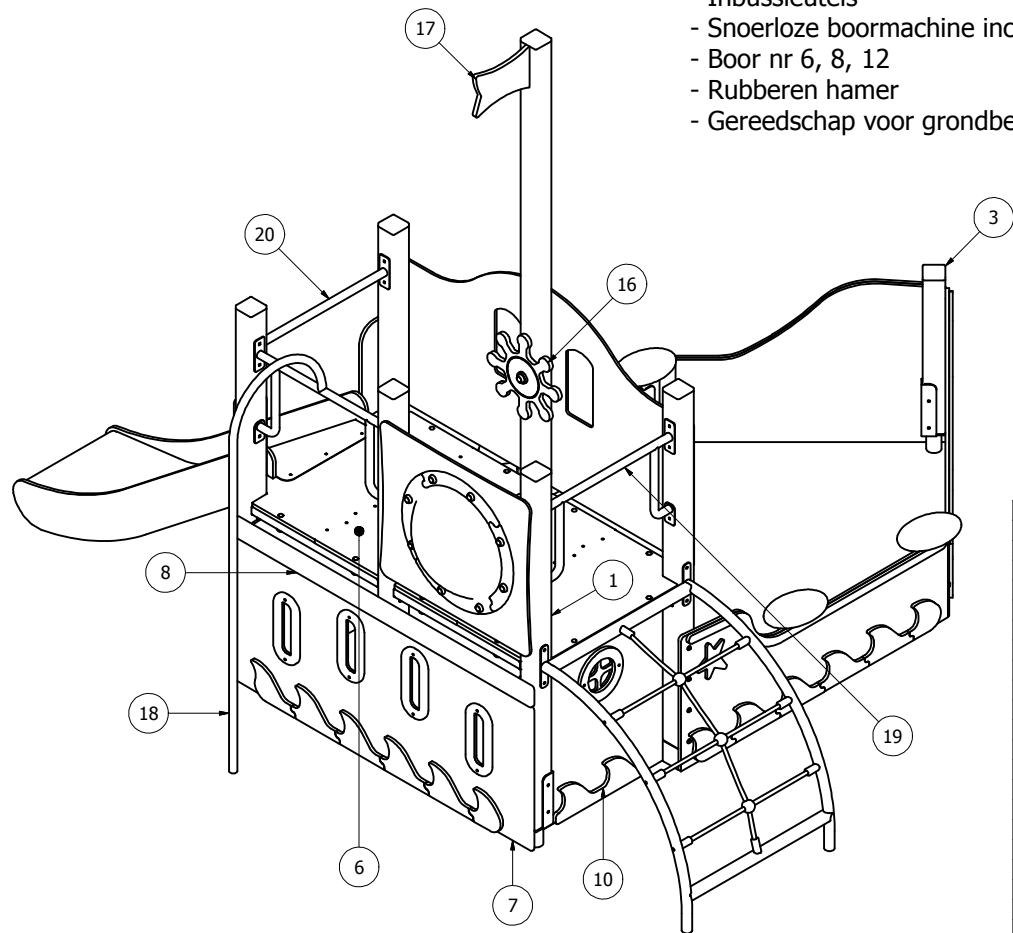


Montagehandleiding Piratenboot 8001



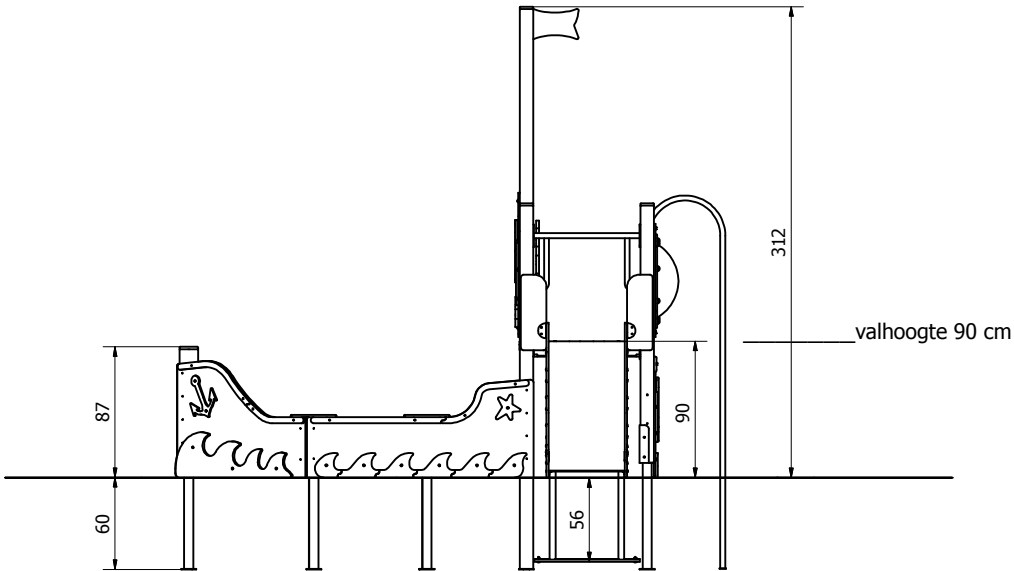
Benodigd gereedschap voor montage

- Ringsteeksleutels nr 10, 13, 17
- Inbussleutels
- Snoerloze boormachine incl. bit T20 and T30)
- Boor nr 6, 8, 12
- Rubberen hamer
- Gereedschap voor groundbewerking

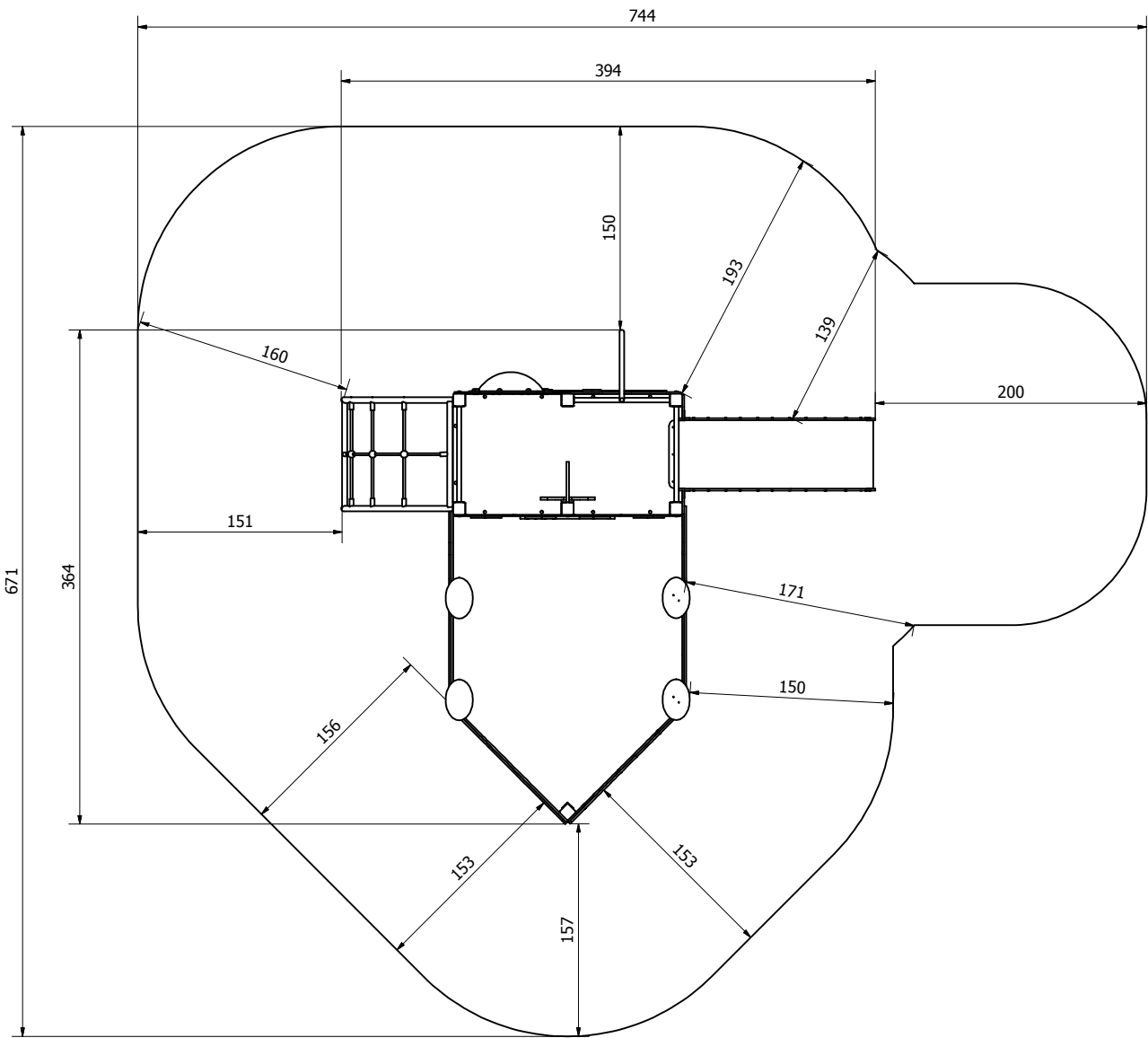


onderdelenlijst		
Element	aantal	Beschrijving
1	5	Houten paal 90x90x1700
2	1	Houten paal 90x90x3000
3	1	Houten paal 90x90x750
4	2	Houten paal 90x90x300
5	2	Houten paal 90x90x300
6	1	Vloer platform
7	1	Kunststof paneel zw
8	1	Kunststof paneel oranje
9	1	Front paneel
10	2	Zijpaneel
11	2	Middenpaneel L.
12	2	Voorpaneel L.
13	1	Paneel met kijkglas
14	1	Touw ladder
15	1	Glijbaan
16	1	Stuurwiel
17	1	Vlag
18	1	Brandweer stang
19	1	Veiligheidsbaar
20	1	Veiligheidsbaar
21	4	Zit plateau

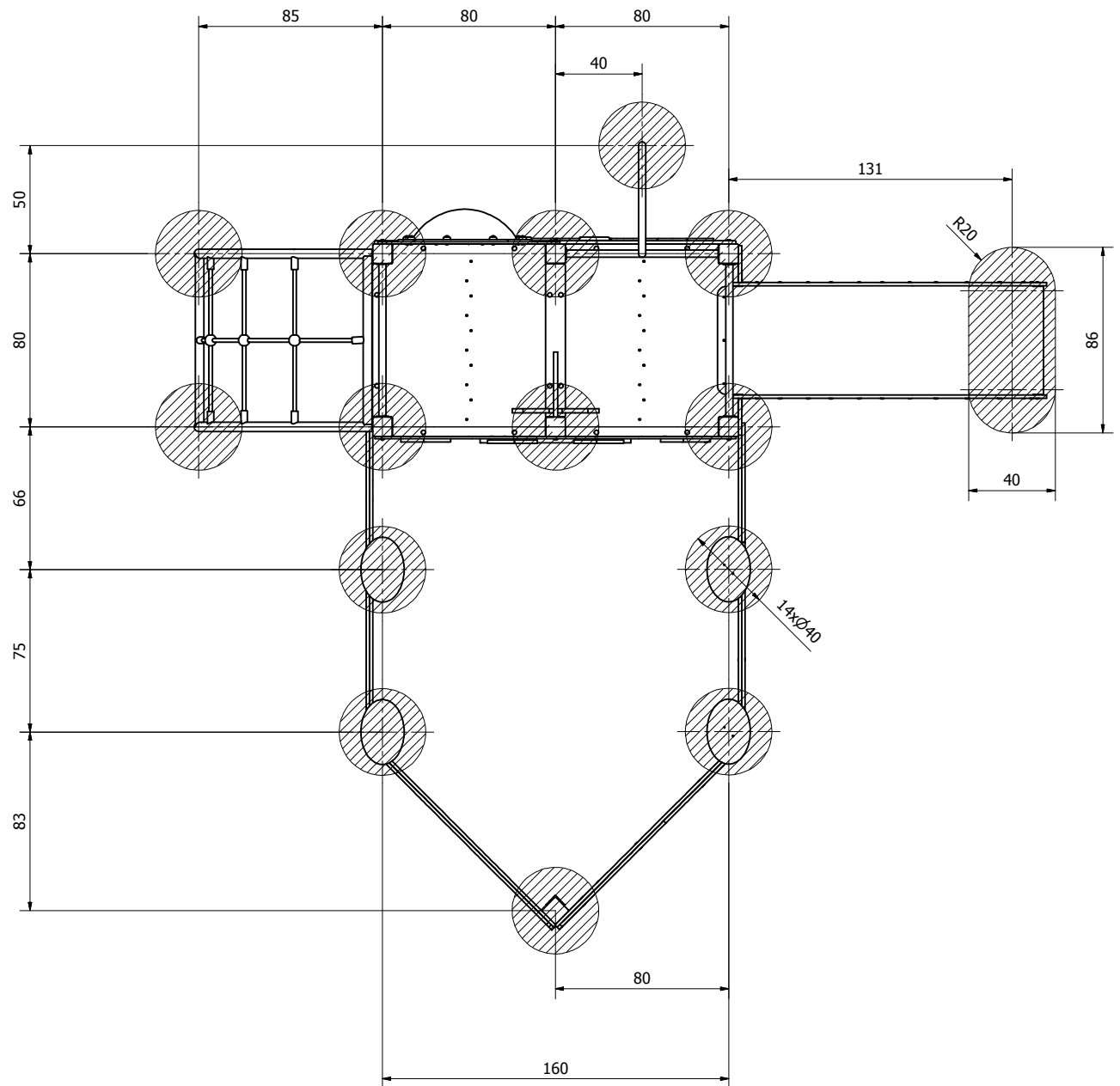
Verankeringsdiepte, afmetingen in cm



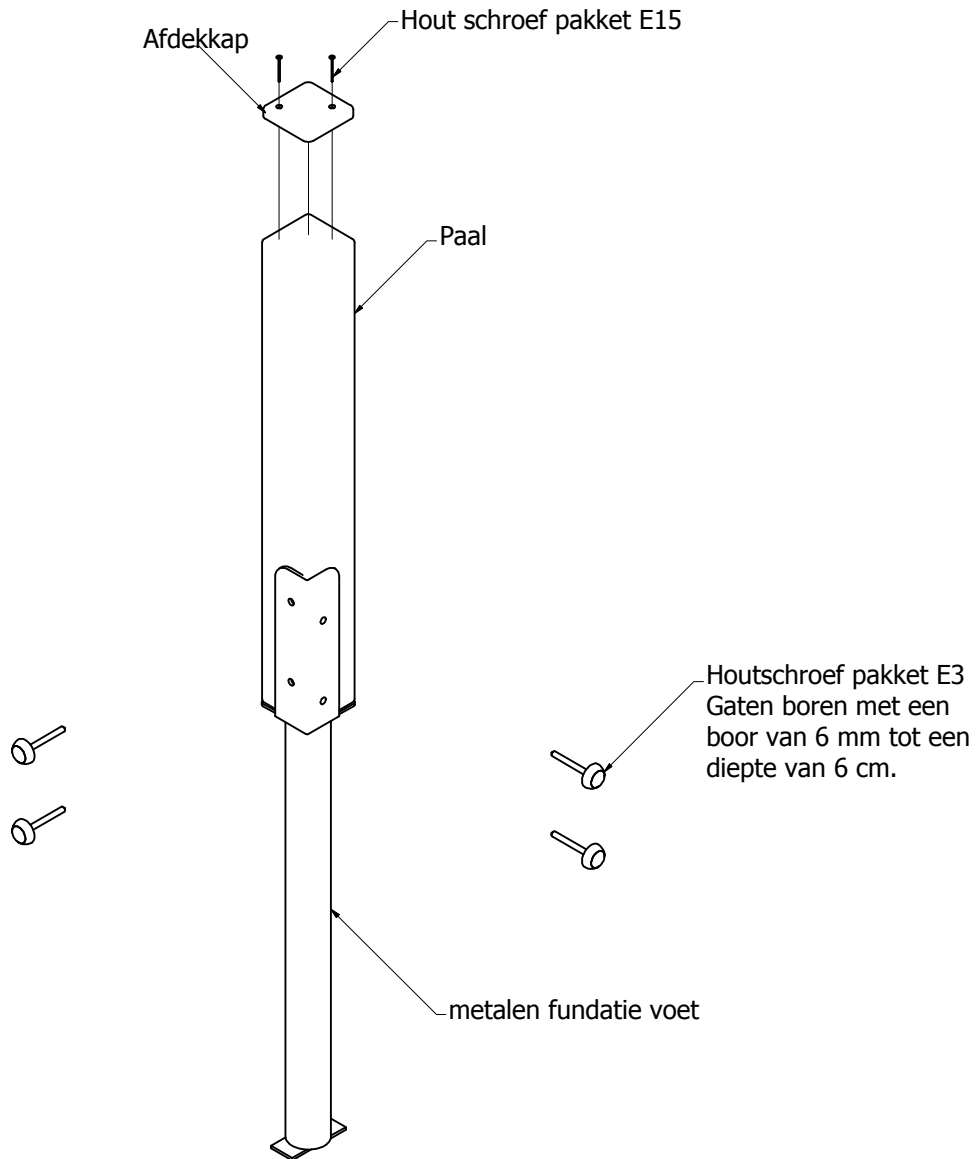
Valzône



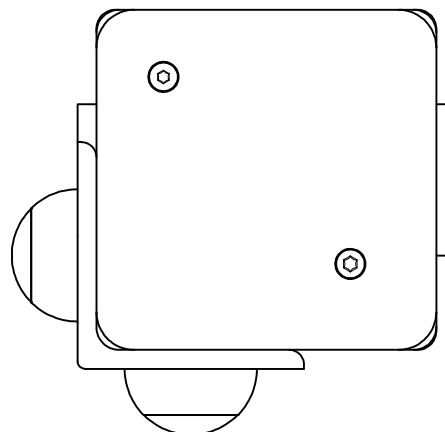
Fundatieoverzicht



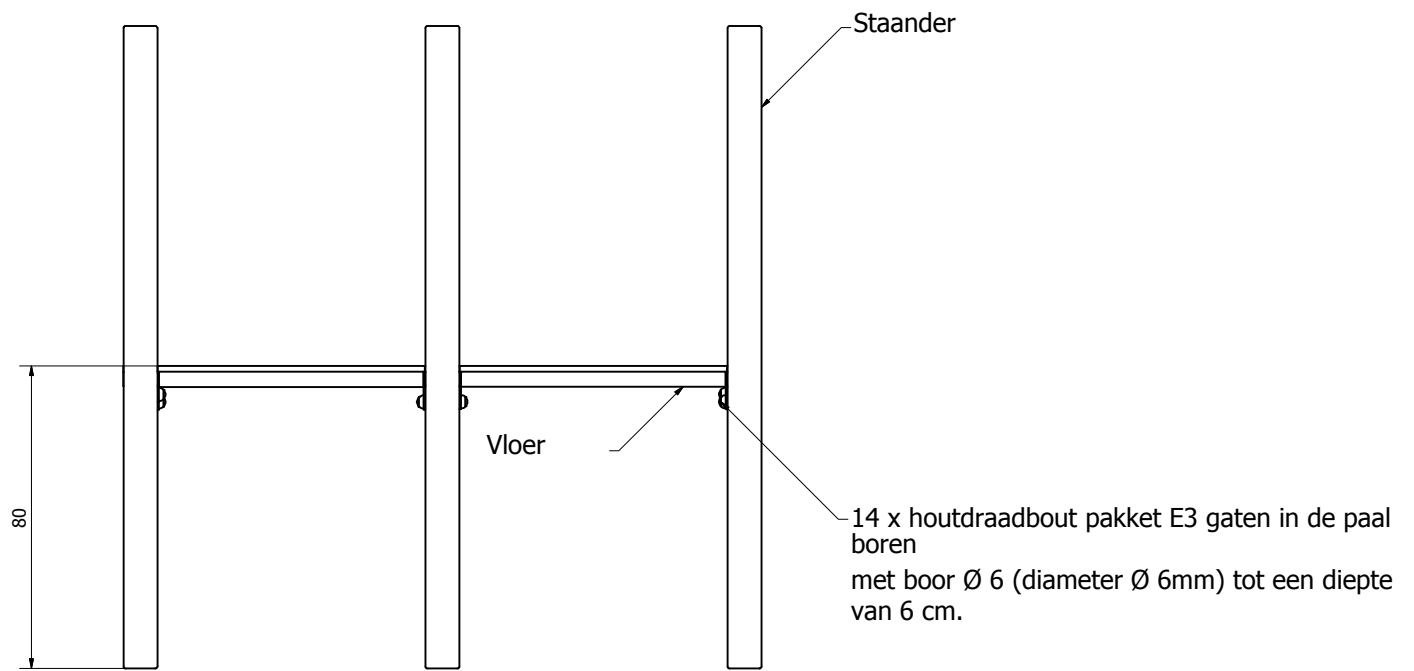
Montage metalen voet



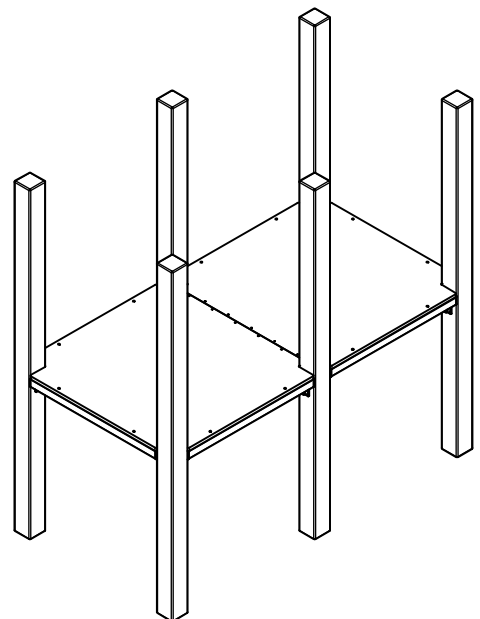
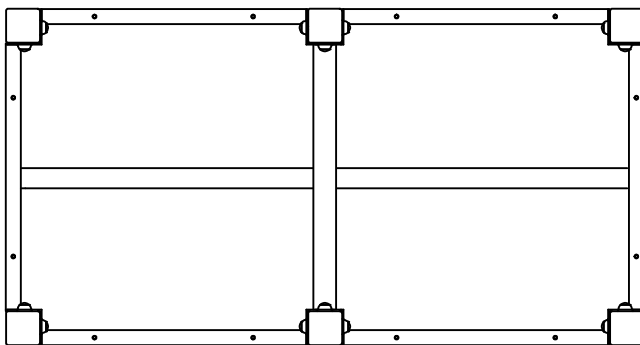
Boven aanzicht
metalen voet.

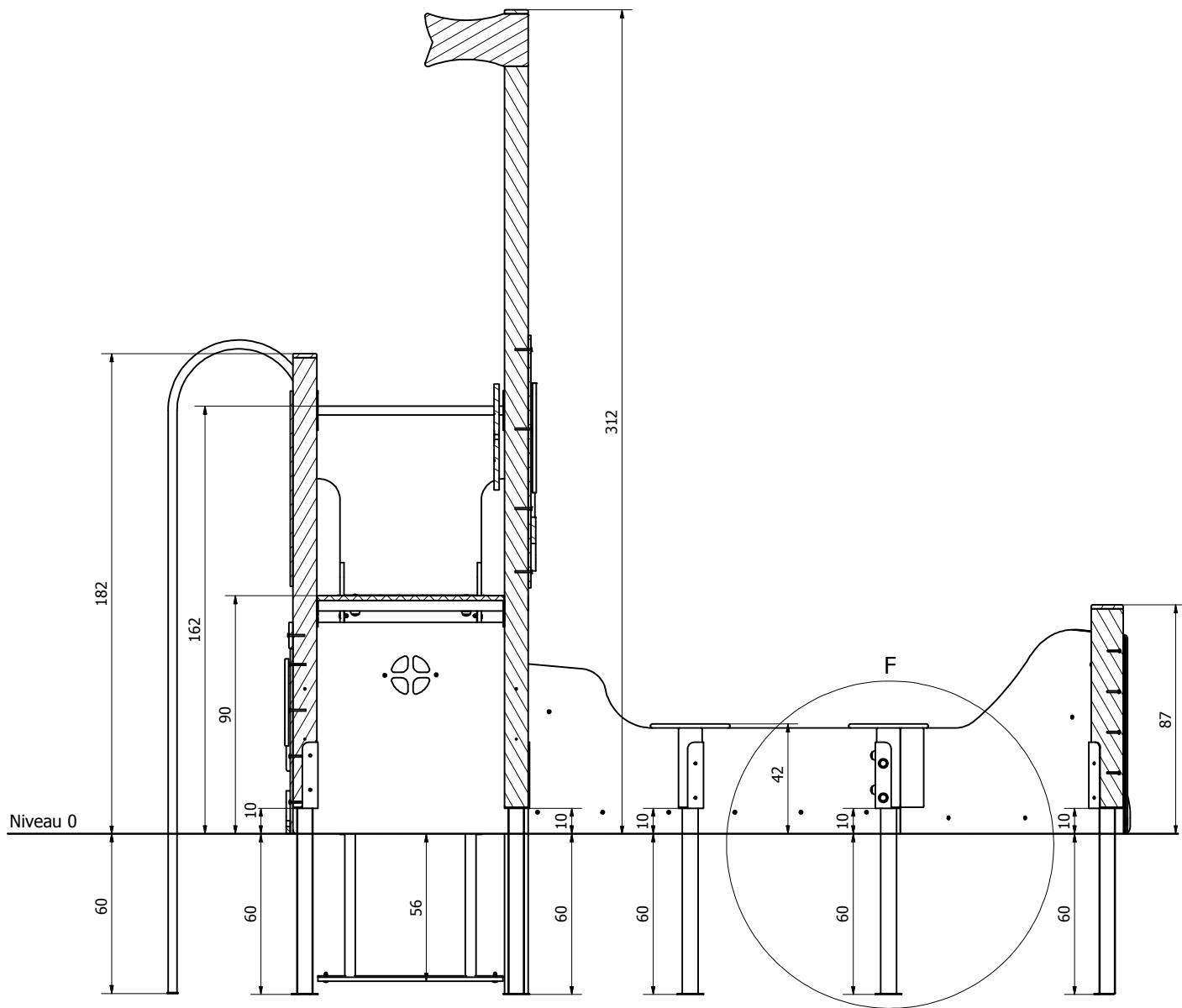


Montage vloer

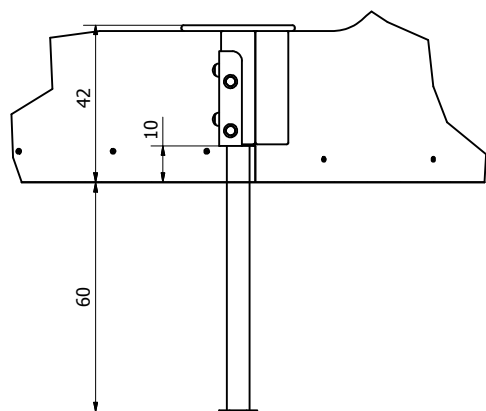


bovenaanzicht vloer

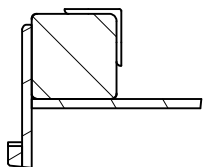




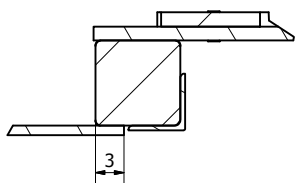
F (1 :10)



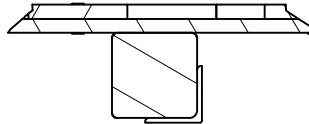
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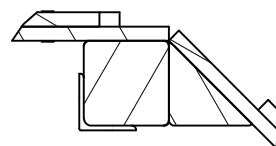
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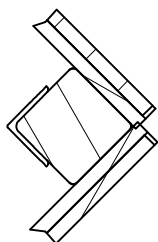
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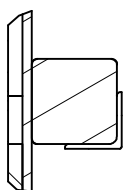
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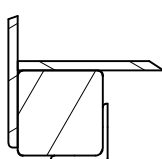
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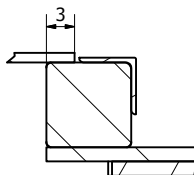
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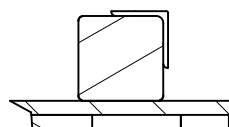
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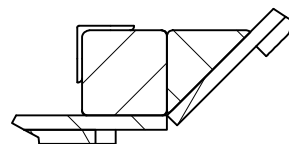
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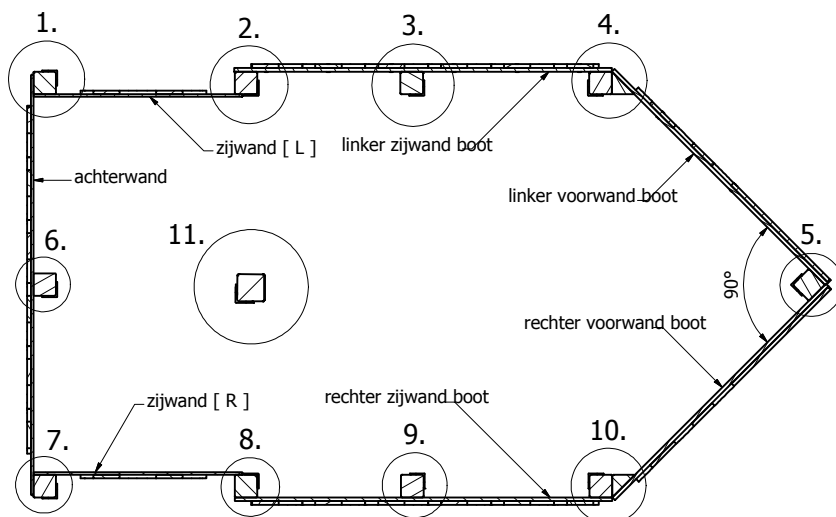
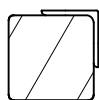
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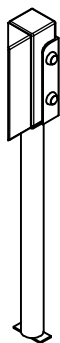
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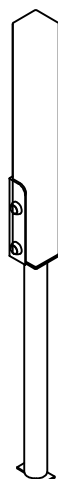
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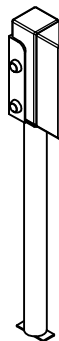
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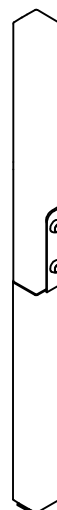
1,3,5,4,7,9,11.



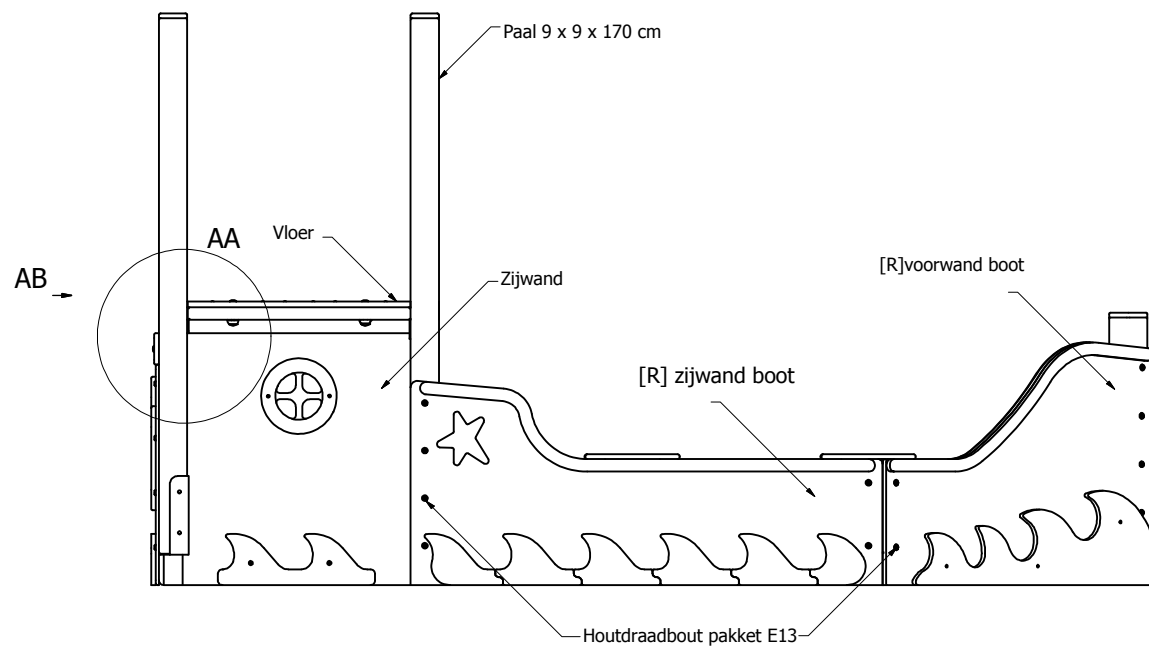
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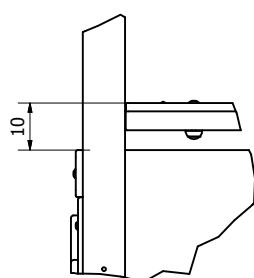
2,8.



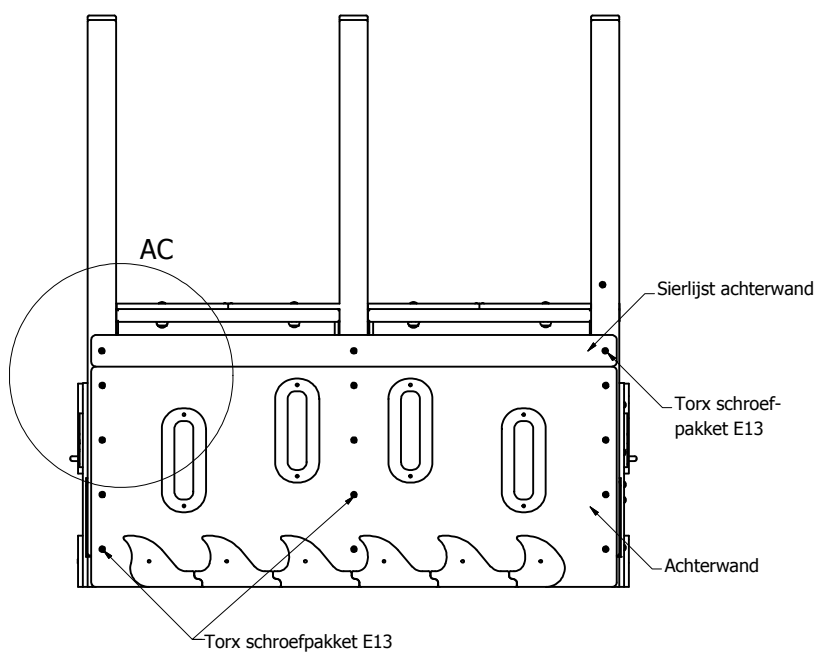
Houtdraad bouten t.b.v. fundatiepalen pakket E3, gaten voorboren tot een diepte van 6 cm met boor Ø 6 mm



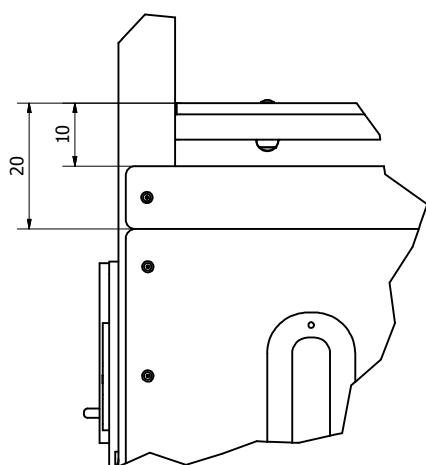
AA (1:8)

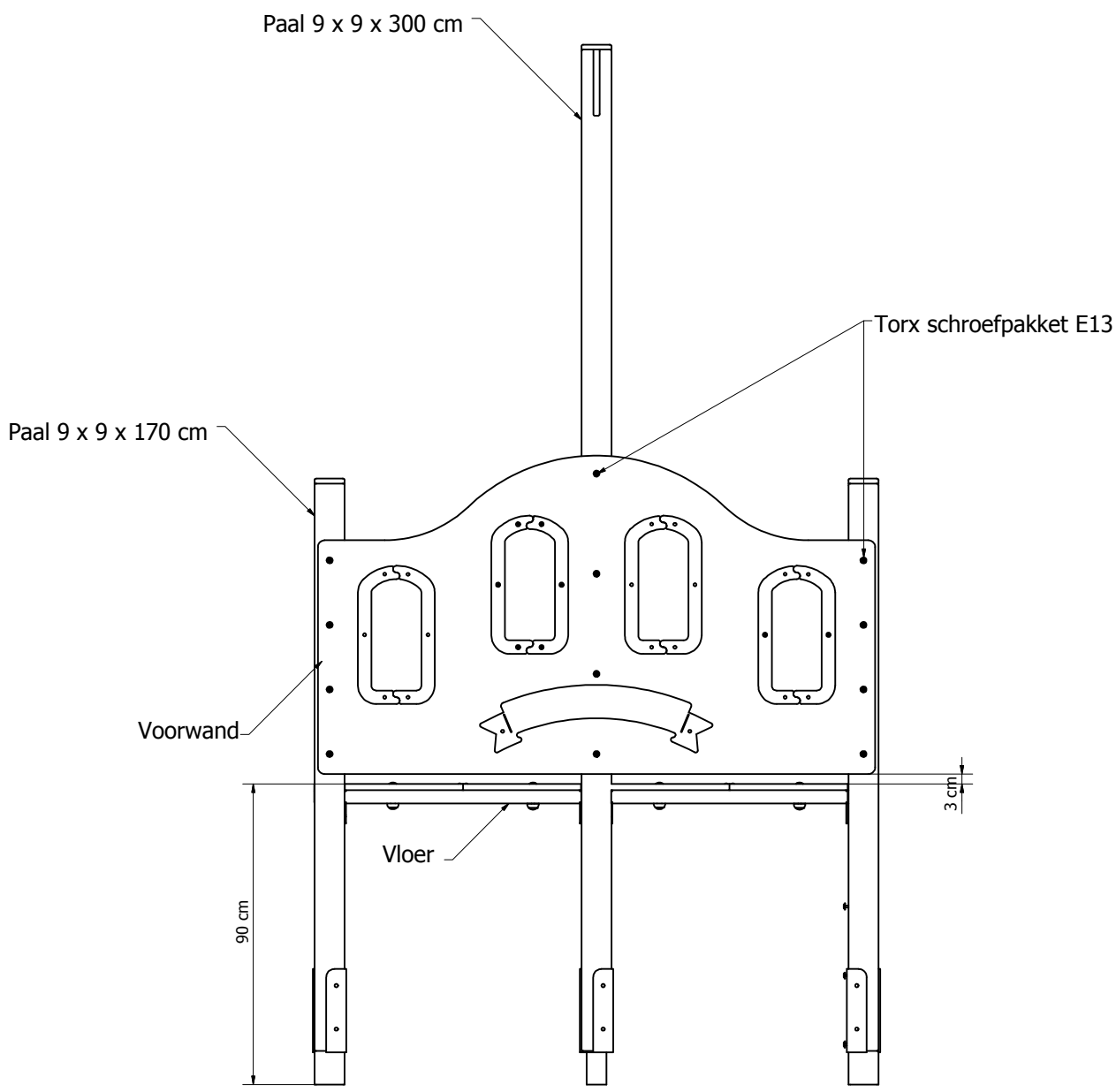


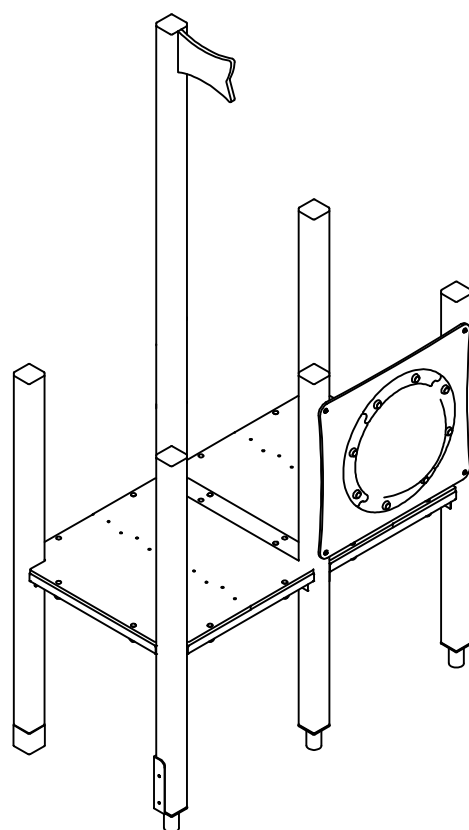
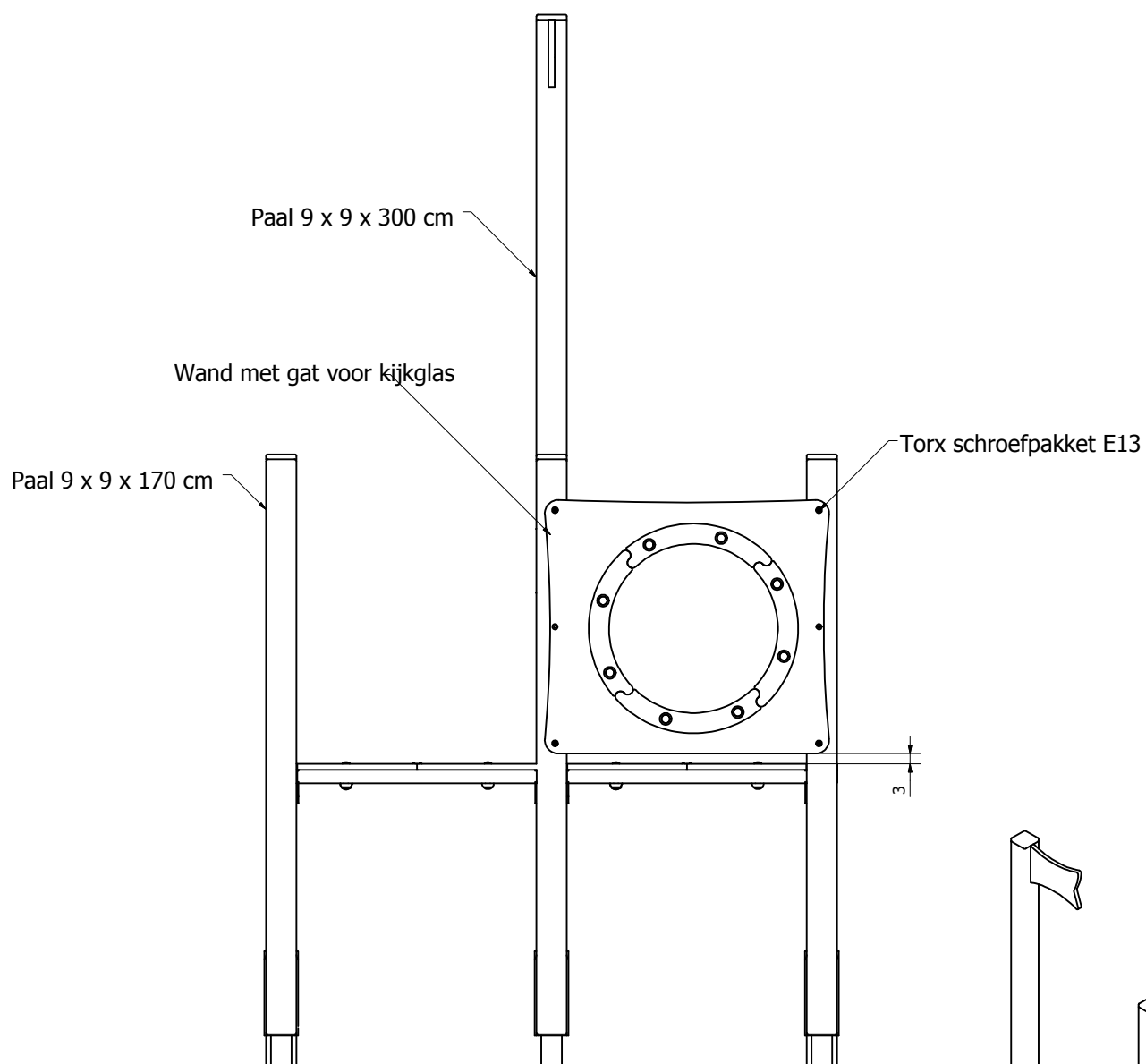
AB (1:12)



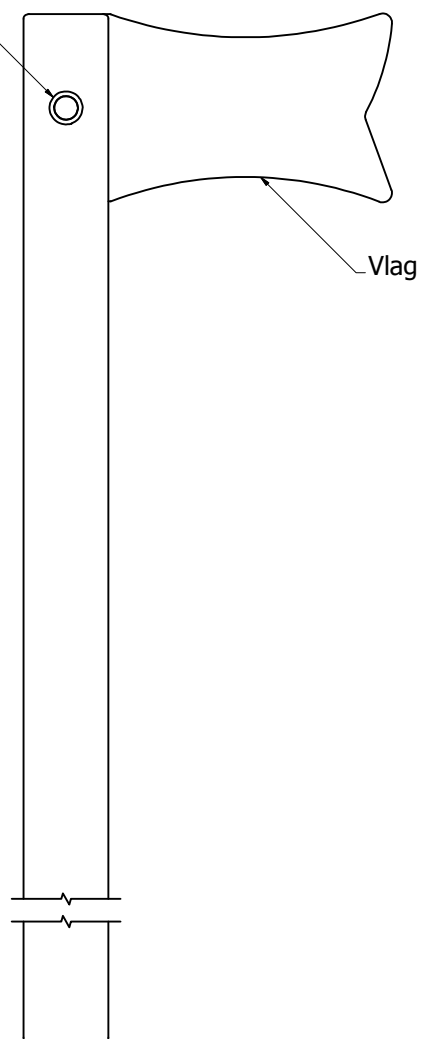
AC (1:6)





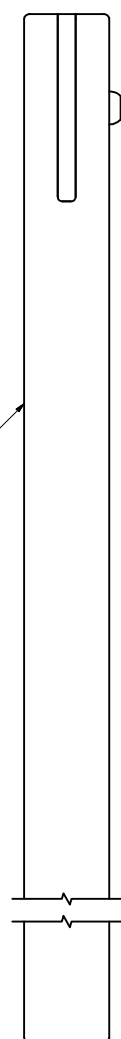


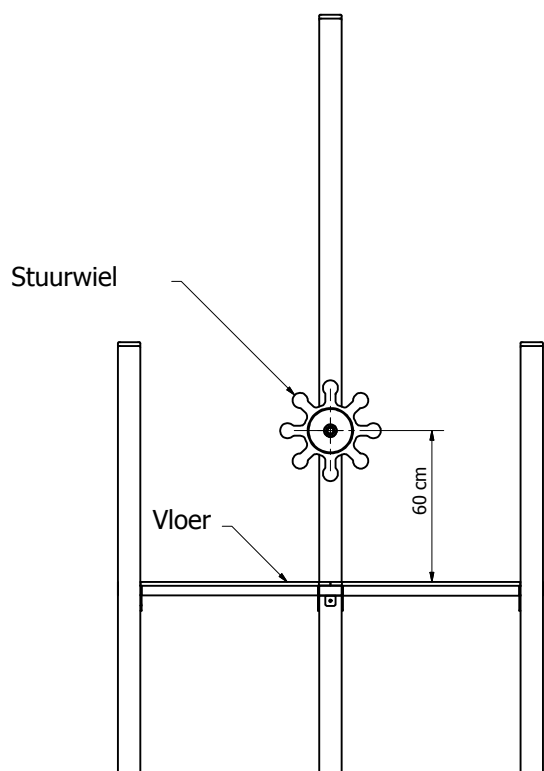
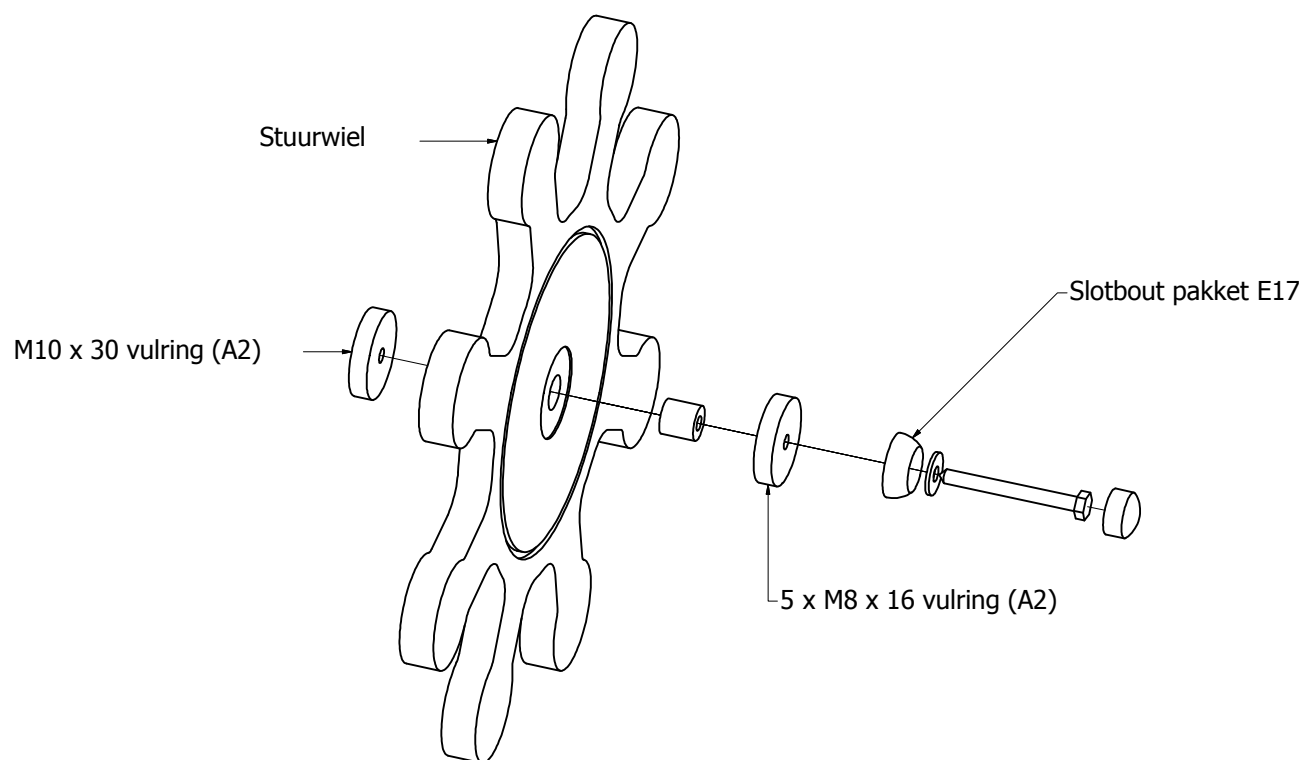
Slotbout pakket E3



Vlag

Paal 9 x 9 x 300 cm





Notes for the assembly

The order of assembly

- 1) Dig the mounting holes.
- 2) The assembly of the anchors to the columns.
- 3) Install the columns in the holes.
- 4) Assembly of the product section according to the diagram:
 - a) the assembly of the flag
 - b) the assembly of the floor/deck to the columns
 - c) the assembly of the walls
 - d) the assembly of the shipboards
 - e) the assembly of the ladder
 - f) the assembly of the slide
 - g) the assembly of the firemans pipe
 - h) the assembly of the barrier and the horizontal bar
 - i) the assembly of the rudder wheel
- 5) Concreting.

During the assembly pay attention to: vertical columns setting, tightening all screws, securing and marking mounting location. Before putting device into use it's required to check the stability of all elements, remove protecting tapes and check level and the condition of the amortization surface.

Product installation, conservation and replacement of elements pose a threat for playing children, which is why it is required to mark and secure the assembly space. Such security must guarantee no access to the work space both during and after work. Main threats can be caused by electrical devices and tools, deep foundation holes and incomplete product sets.

During the installation it's required to ensure the assembly space to be about the same size as the safety zone of the equipment. You must pay attention to the direction of the location of the slide made of stainless steel. The steel part of the slide cannot be directed to the south because it may get heat (very hot).

Conservation and control of the device

According to the EN 1176-1 : 2009-Norm

The conservation:

It's required to consult the device producer about all maintaining works of the devices parts which are under guarantee.

Wood is an organic and natural material, which requires annual preservation. Suggested wood preservative for wooden elements is the one that contains teflon. Suggested colour - "TEAK". Saturate according to the instruction of the product.

Damaged paint coats should be first cleaned out of dust, fat and the corrosion centres.
After that, the cleaned surface should be double covered with an acrylic-polyester steel paint.

The colour combination used by BUGLO:

- 1) Grey - RAL 7035
- 2) Yellow - RAL 1021
- 3) Blue - RAL 5015
- 4) Red - RAL 3000
- 5) Green - RAL 6018
- 6) Black - RAL 9005
- 7) Violet - RAL 4004

All paint stains/marks created on metal elements and polyethylene plates by spray paints and oil felt-tip pens can be removed through wiping with a fabric soaked in NITRO solvent.

Recommendations for the equipment control according to the EN 1176-7:2009-Norm.

Playground equipment and the surfaces part 7: Guidelines for the assembly, control, conservation and exploitation/running.

1) The periodic inspection - if the device is used very intensely or it's exposed to the vandalism, the control should be carry out once a week or more often.

The peridodic control includes:

- checking the construction stability
- completing of all equipment parts
- checking if there are no cracks, sharp edges or other damages
- the cleanliness around the equipment (broken glass determines a big danger)
- smoothing the safe surface

2) The internal control - it should be carry out once every three months.

It includes the range of the periodic inspection. In addition, the device functions must be checked.

The internal control includes:

- the examination (the closers and masking covers must be completed)
- checking if the pipes/piles are stable
- checking the safe powdery surface and evening it out. (if the level is over 10 cm below the right ground surface level, it must be replenished)

3) The internal control and the main control - they must be carry out once a year (compulsory)

- checking the construction stability
- checking and reconstructing anti-corrosion coating that was damaged
- checking the foundation state
- checking the safe powdery surface and evening it out (if the level is over 10 cm below the right ground surface level, it must be replenished)